Portable Plating Barrels

When a full size barrel is too much, Singleton Portable Plating Barrels are just right.

A <u>wide range of sizes</u> allow you to acheive optimum solution transfer and current density for plating a variety of smaller loads, delicate parts or precious metals.

Complete assemblies are furnished with drives and high capacity copper cathode contacts.

Selectable superstructure configurations are available to match existing equipment.

Portable Plating Barrel Features:

- <u>Fuse-Fab®</u> construction, the same as provided on Singleton production barrels
- <u>Poly-Ripple®</u> interior panel surfaces prevent smaller parts from sticking, promote tumbling and faster plating
- Heavy Duty drilled panels: 1/16" to 1/4" diameter perforations available.
- Alloy clamps or knobs secure the door during processing and resist corrosion

Fuse-Fab® Construction:

Singleton barrels are made with premium grade, high temperature polypropylene and innovative Fuse-Fab® construction assuring quality and durability. Fuse-Fab® joins sections of plastic material, in a controlled thermal process, creating a single uniform section. The result is a seamless plating barrel with tremendous strength and integrity.

Steel-Core® Reinforcement:

Door handles, door ribs and side ribs incorporate Steel-Core® construction, eliminating warping and parts loss while enhancing overall durability. Steel-Core® encapsulated reinforcing provides superior strength and extended service life to every Singleton production barrel.

Poly-Ripple® Panel Interior:

Poly-Ripple® barrel panels have a series of parallel grooves over the entire length of the interior surfaces. Poly-Ripple® is an exclusive feature of all Singleton production plating barrels. Poly-Ripple® promotes material tumbling, eliminates nesting, increases current flow to the load, allows faster draining, faster drying and less drag-out.



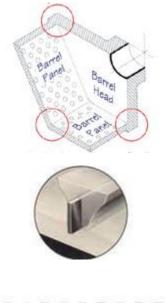
Self-lubricating gears and separate hubs, attached with alloy fasteners maximize serviceability $% \left({\left[{{{\rm{s}}_{\rm{s}}} \right]_{\rm{s}}} \right)$

110 VAC single phase, integral motors

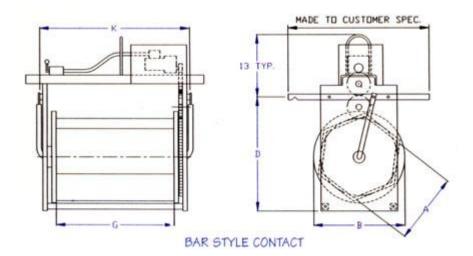
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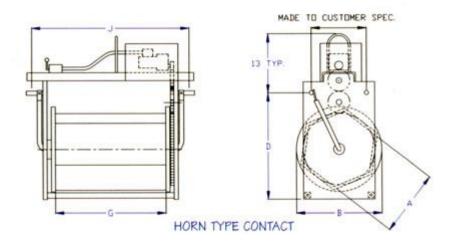
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Variable speed DC drives or air driven units are optional









Portable Barrel Sizes							
	G						
A		8	10	12	16	18	20
	6	х	-	х	х	-	х
	8	х	х	х	х	х	х
	10	х	х	х	х	х	х
	12	-	-	x	x	х	х