



# FlexKraft Water-Cooled DC Power Supplies

## Single & Dual Outputs with Optional Polarity Reversal

*The sealed cabinet of the water-cooled FlexKraft is designed for industrial applications in harsh and demanding environments.*

### **SEALED WATER-COOLED POWER SUPPLIES**

All power modules are built-in in a sealed cabinet. The IP43 protection class allows for FlexKraft to be used under very demanding conditions.

### **MODULAR DESIGN**

Any combination of power modules up to 60 VDC or 24,000A can be supplied.

### **SERVICEABLE**

Easy access for module repair or replacement.

### **HIGH POWER FACTOR**

Low reactive power consumption.

### **RIPPLE**

Low ripple at ALL output currents.

### **FLEXIBLE PLACEMENT**

Completely protected and safe guarded from extreme environments, the FlexKraft system can be placed close to the process, saving both power and energy.

### **INDIVIDUALLY CONTROLLED DUAL OUTPUTS**

FlexKraft is also available with dual outputs up to 15 VDC 2 x 3,000A. The two outputs are controlled 0-100% completely individually and independently.

The FlexKraft power supplies are designed to give the best electrical performance in demanding industrial environments. The design is based on switch mode technology.

A complete power supply unit consists of 1-10 power modules and a control module.

**POWER SUPPLY CONTROLS**

- Standard control interfaces:
- Digital Display and Keypad integrated into unit
- Modbus RTU/RS-485 computer interface
- Profibus DP/RS-485 computer interface

**CONTROL PARAMETERS**

Setting:	Outputs:
Set current	Actual current
Set voltage	Actual voltage
On / Off	On signal
Start / Stop	Run signal
Stand by / Run	Actual Amp hours
Amp hours	Actual run time
Run time	Alarm (general alarm)
Clear counters	Alarm status (cause of alarm)
	End of process

**TECHNICAL DATA**

Supply voltage:	480 VAC ± 10%, 60 Hz, 3 Phase
EMC conformity:	According to IEC 61000-6-4, Emissions, and IEC 61000-6-2, Immunity
LVD conformity:	According to IEC 50178
Protection class:	IP 43
Power factor:	≥ 0.93 @ rated load
Efficiency:	Typical 0.88-0.90 @ rated output
Ambient temp.:	Max. 122°F
Cooling:	Water cooling:
	Water inlet temperature: not below actual dew point, but max 95°F
	Temperature rise: 18°F
	Water pressure: 2–10 lb/ft <sup>2</sup>
Control precision:	Voltage/current < ± 1%
DC ripple:	< 1% of rated output current at constant current mode in the entire range of regulation
Regulation range:	Stepless at constant voltage or current 0–100%
Duty ratio:	Designed for continuous operation at rated load up to 3300 ft altitude
Protection:	Over-current
	Over-voltage
	Overtemperature
	Short circuit
	Open circuit
	Module failure

**STANDARD OUTPUT RANGES**

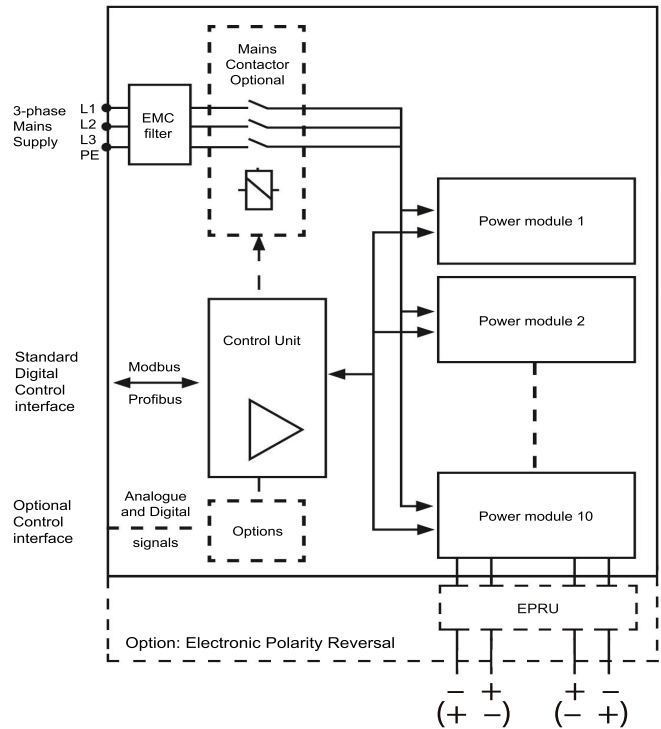
DC output voltage	Number of power modules									
	1	2	3	4	5	6	7	8	9	10
	Output Current (A)									
0–12 V	600	1200	1800	2400	3000	3600	4200	4800	5400	6000
0–12 V Dual	2x300	2x600	2x900	2x1200	2x1500	2x1800	2x2100	2x2400	2x2700	2x3000
0–15 V	500	1000	1500	2000	2500	3000	3500	4000	4500	5000
0–15 V Dual	2x250	2x500	2x750	2x1000	2x1250	2x1500	2x1750	2x2000	2x2250	2x2500
0–24 V	300	600	900	1200	1500	1800	2100	2400	2700	3000
0–30 V	250	500	750	1000	1250	1500	1750	2000	2250	2500
0–48 V	–	300	–	600	–	900	–	1200	–	1500
0–60 V	–	250	–	500	–	750	–	1000	–	1250
Height* (inches)	18	23	29	34	40	45	51	62	67	73
Weight* (lbs)	108	168	224	243	352	414	484	554	630	695

\* Footprint of cabinet: 20" W x 24" D, including busbars on the rear side, and excluding options (20" W x 36" D with polarity reversal)

Volume Flow Rate, gallons per minute >>

gallons/min	0.8 (Δt=9°F)	0.8	1.2	1.6	2.0	2.4	2.8	3.2	3.6	4.0
-------------	-----------------	-----	-----	-----	-----	-----	-----	-----	-----	-----

**BLOCK SCHEMATIC DIAGRAM**



**OPTIONS**

- Remote control box 'basic version' with analogue or digital display, potentiometers etc.
- RS-232C interface for control of one power supply.
- Analogue/Digital interface. Two control, and two status signals 0–10 VDC and two control and two status signals 24 VDC.
- Standard configuration: Iset, Uset, Iact and Uact: 0–10 VDC. On/Off, Block/Run, Power On and Alarm as digital signals: 24 VDC.
- Analogue interface with four inputs and four outputs - galvanically isolated. Control and status signals 0/4–20 mA. Standard configuration: Iset, Uset, Iact and Uact: 4–20 mA
- Digital interface with four inputs and four outputs. Control signals 24 VDC. Status signals via voltage free relay contacts; contact data 24 VDC or 24 VAC. Standard configuration: On/Off, Block/Run, Power On and Alarm.
- Raise / Lower function.
- External reference shunt, 60 mV.
- Electrically controlled AC breaker.
- Polarity Reversal.

Specification is subject to change without notice